

Quantitative Analysis of Fujifilm Prescale® Film Samples

Laura Thackray

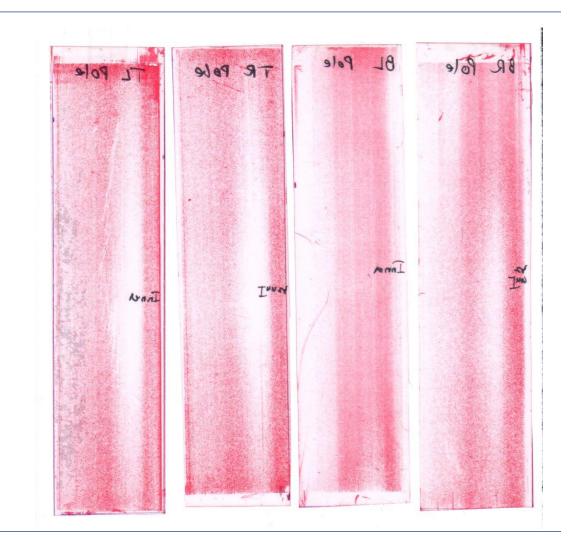
Mechanical Measurement Lab / EN-MME https://mechlab.web.cern.ch/





Overview

- Introduction
- Objectives and Software Criteria
- User Guide
- Behind the Code
- Conclusion and Next Steps





What Is Fujifilm Prescale® Film?



What Is Fujifilm Prescale® Film?

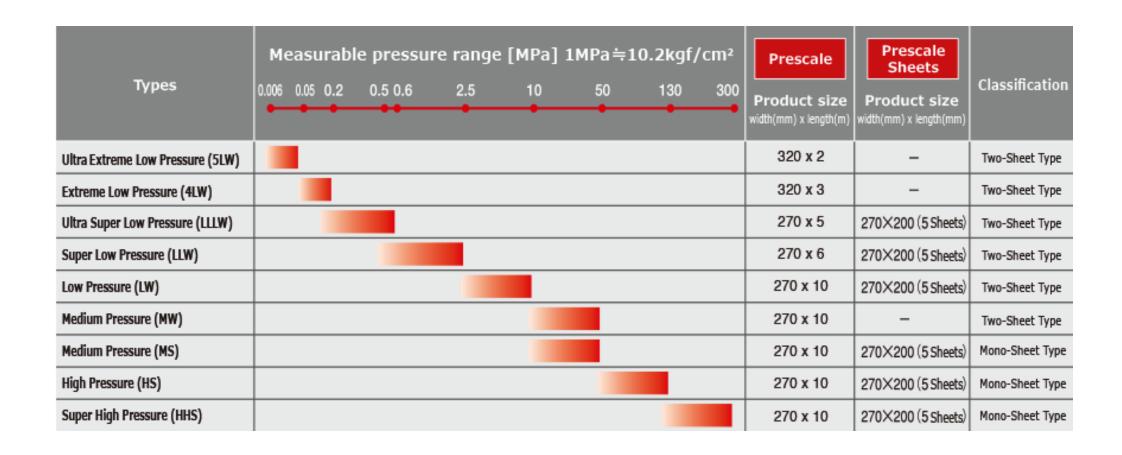
- Fujifilm Prescale® Film is a pressure sensitive film.
- Allows you to easily measure pressure distribution and range.
- When pressure is applied, small bubbles of ink in the film burst depending on pressure causing the colour of the film at this point to turn red.
- The colour density varies according to the amount of pressure applied.
- It is widely used at CERN for many applications.







Fujifilm Prescale® Film types





Applications At CERN

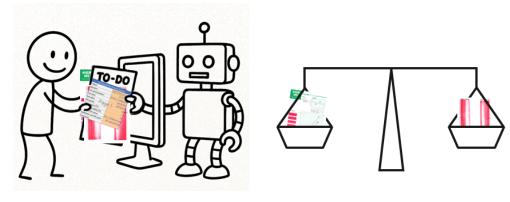
- Fujifilm Prescale® Film is widely used at CERN:
 - For detectors
 - Use in radiofrequency equipment
 - Magnet assembly
 - …& many more!





Project Goals

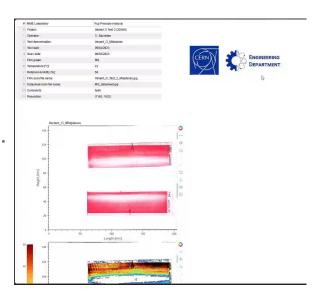
• Create Software to automate the analysis of Fujifilm Prescale® Film samples.



 Compares scans of Fujifilm Prescale® Film to the reference data sheet.

Outputs an interactive pressure distribution image.

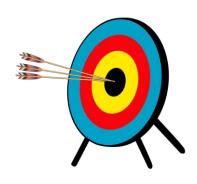
Minimal user intervention required.







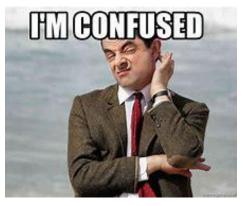
Software Criteria



1. Accurate and efficient analysis.



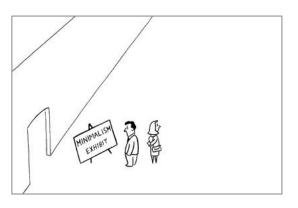
5. Centrally Executed.



2. Eliminate need for manual interpretation.



6. Shareable & interactive output.



3. Minimal software/ hardware requirements.



7. Actively maintained.



4. Flexible.



8. Reliable and easy-to-use.



Hardware Requirements

- 1. Fujifilm Prescale® Film, and Fujifilm Prescale® Film Data Sheet (various film grades available).
- 2. White Backing Paper.
- 3. Humidity and Temperature Probe.
- 4. Scanner.
- Computer with access to the MechLab Website (<u>https://mechlab.web.cern.ch/</u>) & CERNBox.





Best Practise

1. Fuji Paper should be stored in its packaging in a fridge without light.

- 2. Should always measure humidity and temperature of room at time of use.
 - The film is sensitive to these variables, and they are important to accurately determine the pressure.

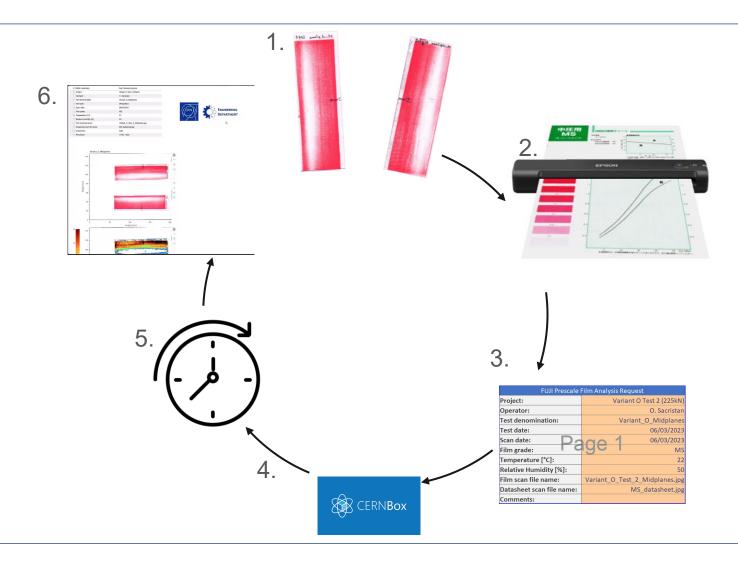
3. Scan within a few hours of creating the sample.

Scan datasheet with the same scanner at the same time.

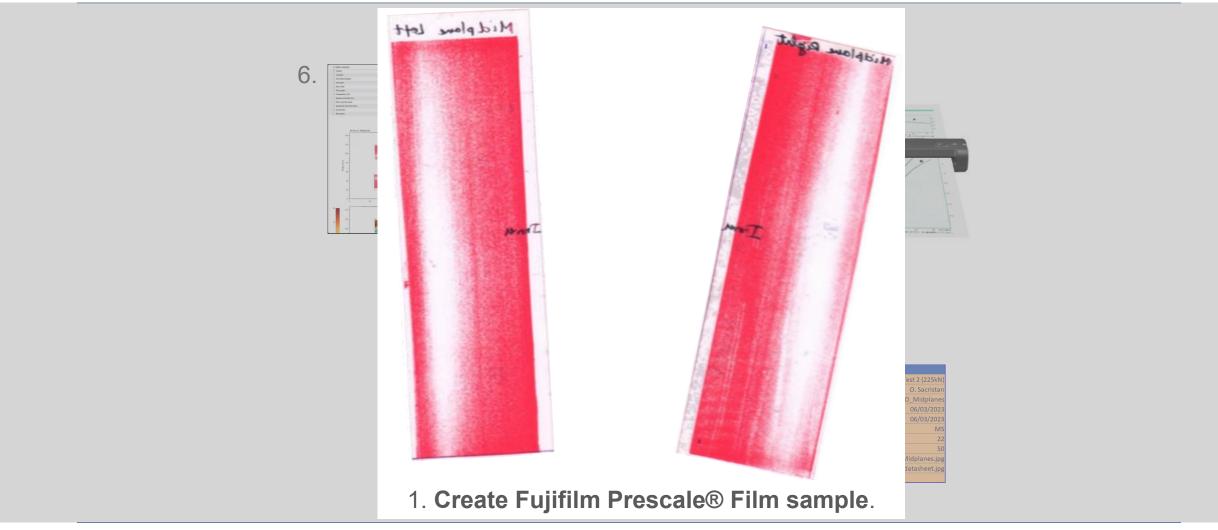




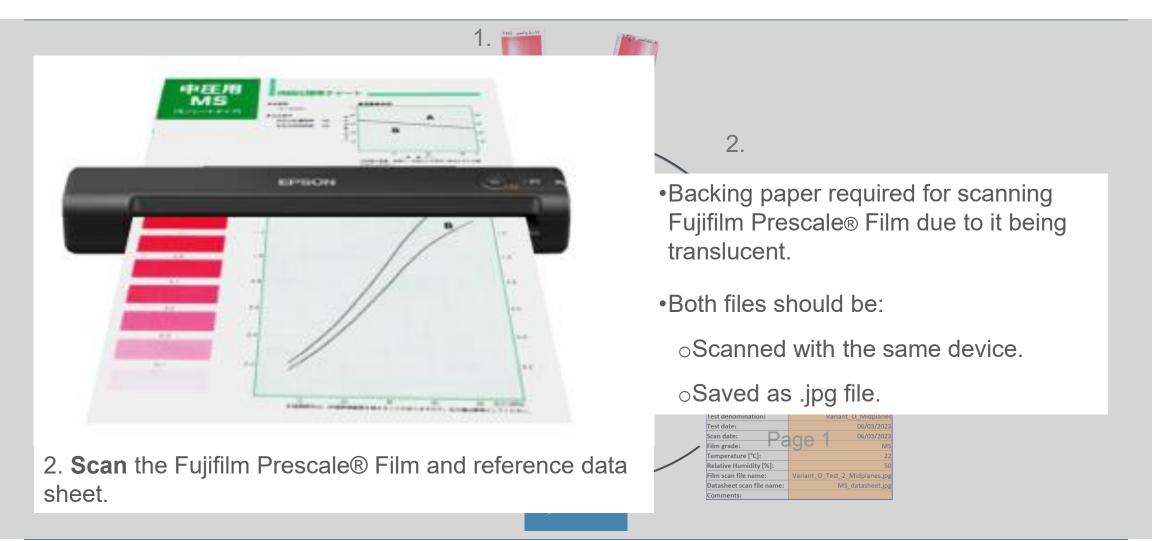














	1 .	
FUJI Prescale Film Analysis Request		
Project:	Variant O Test 2 (225kN)	
Operator:	O. Sacristan	
Test denomination:	Variant_O_Midplanes	
Test date:	06/03/2023	
Scan date:	06/03/2023	
Film grade:	MS	
Temperature [°C]:	22	
Relative Humidity [%]:	50	
Film scan file name:	Variant_O_Test_2_Midplanes.jpg	
Datasheet scan file name:	MS_datasheet.jpg	
Comments:		

3. **Create a request** form using the provided template.

The request file is an excel form.

In the appropriate box you should list:

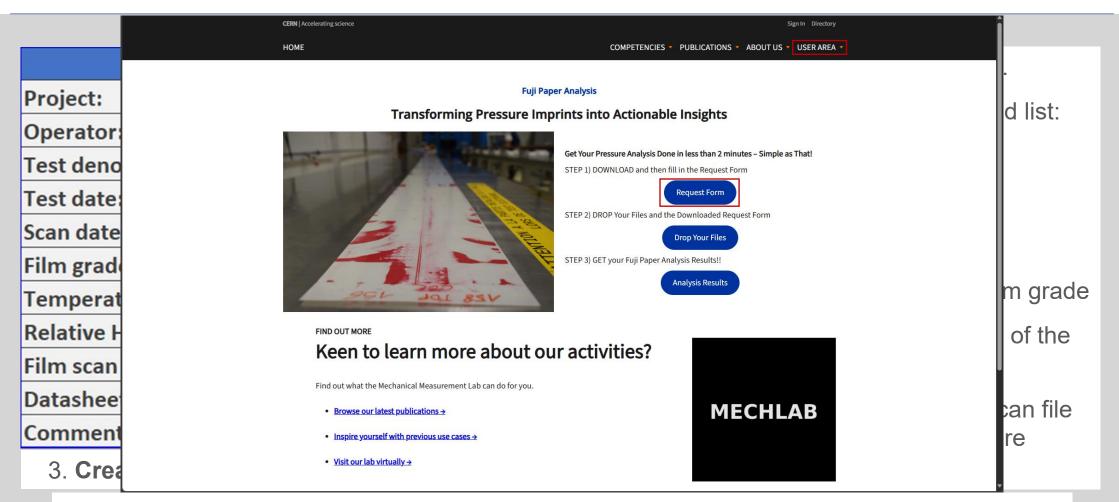
- project name
- your name
- test date and scan date
- the Fujifilm Prescale® Film film grade
- the temperature and humidity of the room during the test

Finally ensure that the correct scan file name and datasheet file name are correct.



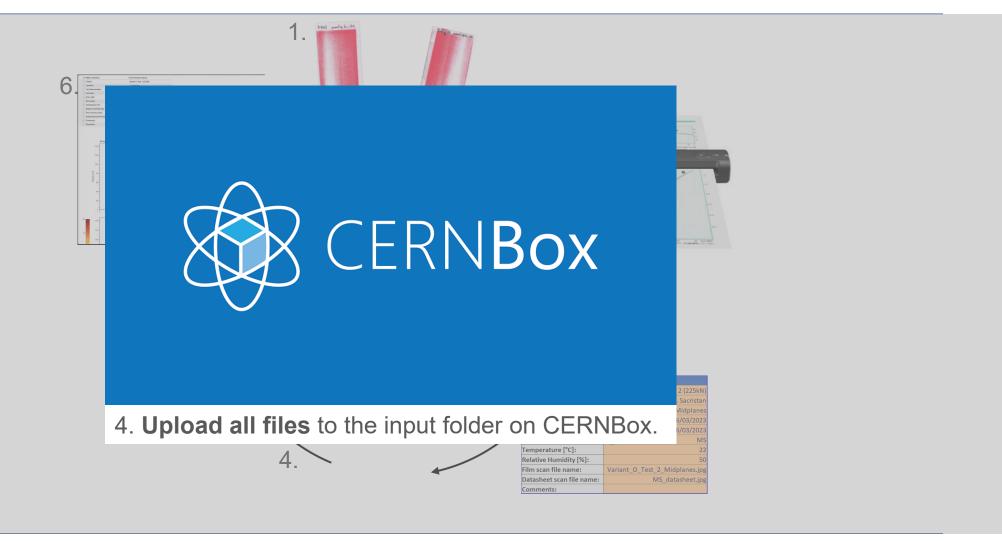
Midplane Left



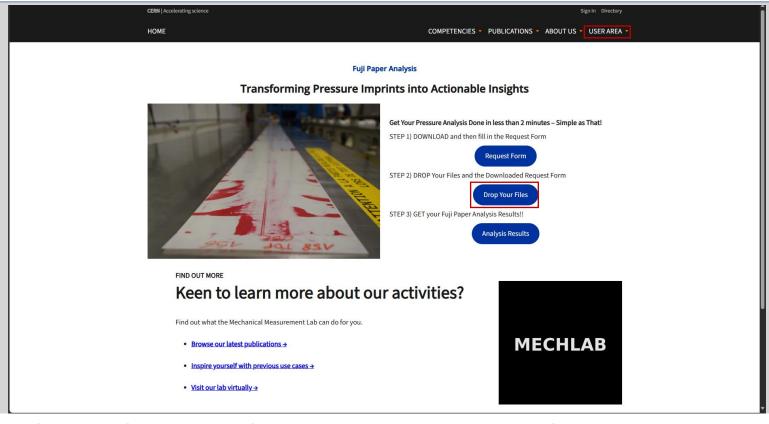


The request form can be located via the MechLab Website (https://mechlab.web.cern.ch/).



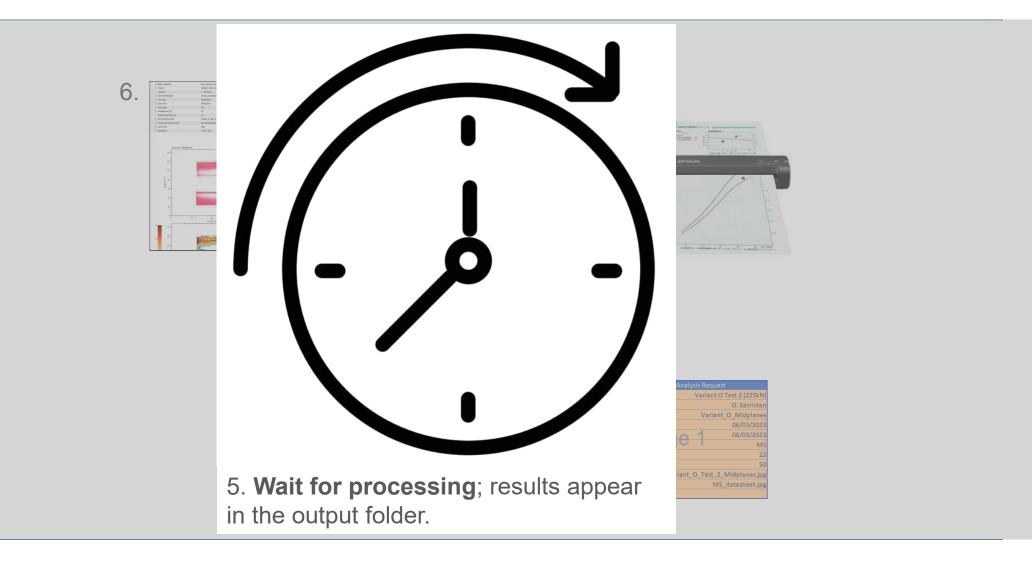




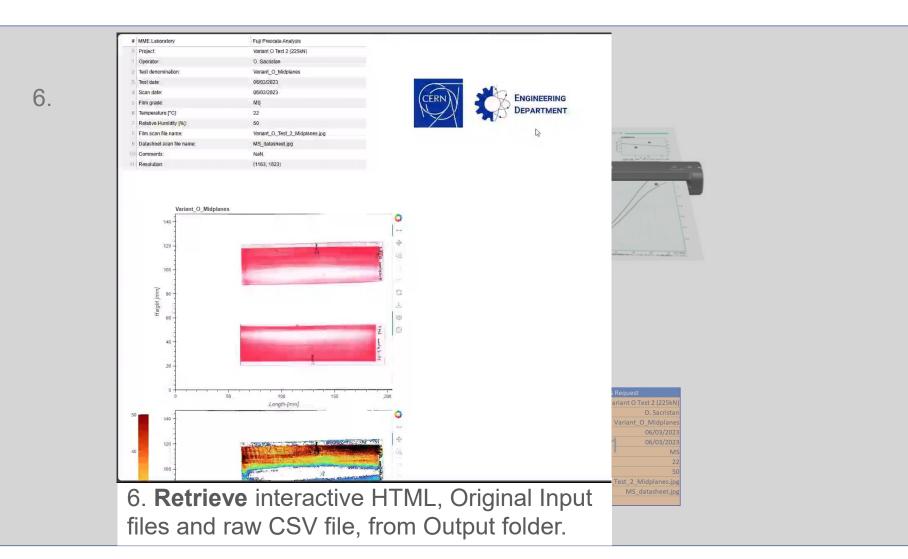


- The request form, Fujifilm Prescale® Film sample scan, and the Reference data sheet scan should all be uploaded into the Input folder on CERNBox.
- This folder can be located via the MechLab Website (https://mechlab.web.cern.ch/).

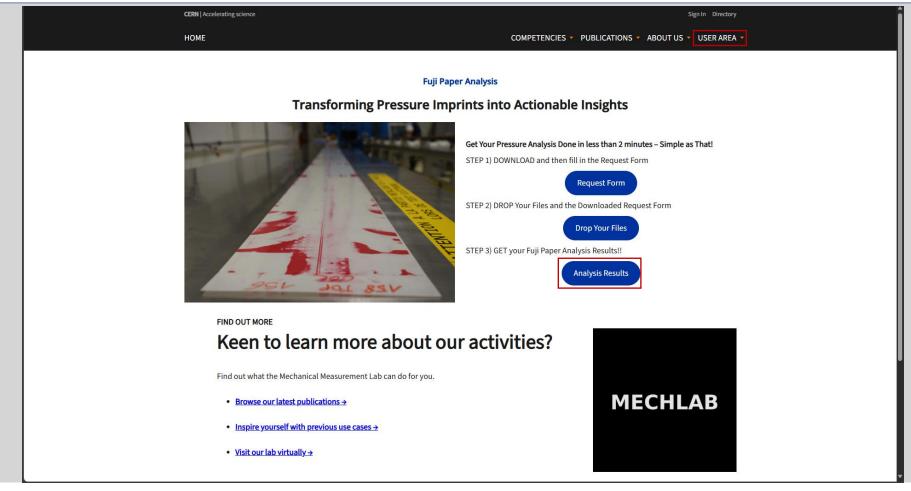








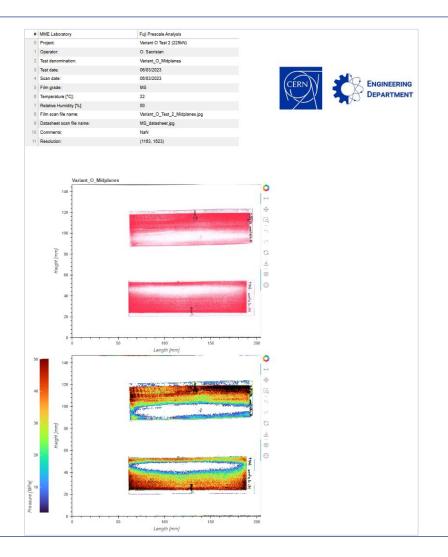




The Output folder can also be located via the MechLab Website (https://mechlab.web.cern.ch/).



Our Service





- Use of the software is 100% free CERN-wide and available to use anytime!
- Software is compatible with any scanner.



Our Service



Fujifilm Prescale® Film Software & Equipment

Equipment can be provided by EN-MME-MML on request.

Includes;

- Backing Paper
- Humidity & Temperature probe
- Epson ES-50 Scanner



1000 CHF



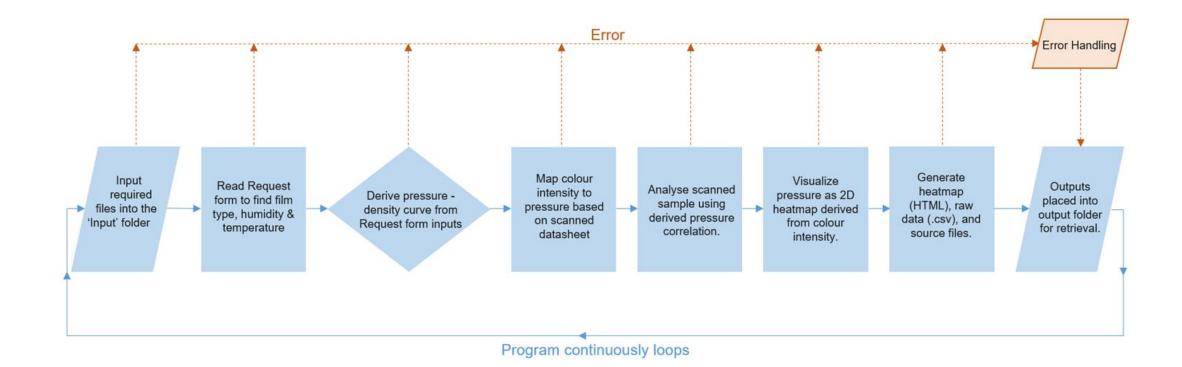
Working Parameters & Constraints

- Scan size limitation: Maximum dimensions of 21.6 cm width × 1.8 m length.
- Spatial resolution limits:
 - Effective spatial resolution of Fujifilm Prescale® Film is lower than the scanner pixel resolution. (approx. 200 dpi Fujifilm Prescale® Film.)
 - This is due to ink dispersion in the film, which blurs fine pressure details.
 - Overall spatial resolution is determined by the scanner's resolution. (Recommend 300dpi – Default for most scanners.)
 - Software processes colour intensity of each pixel. No averaging necessary.



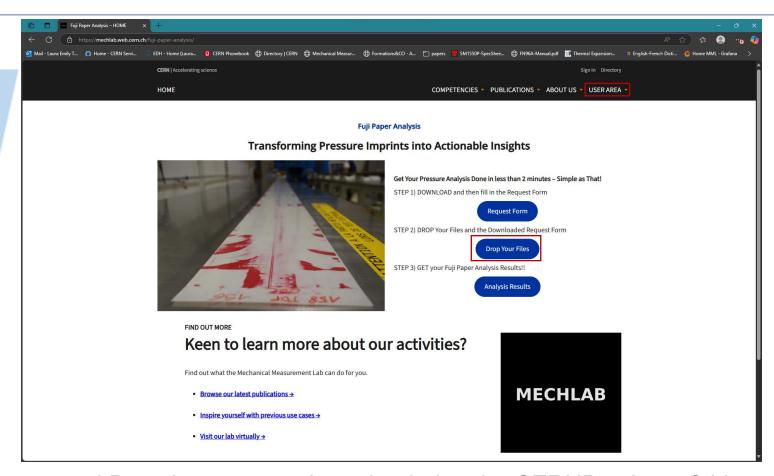








Input required files into the 'Input' folder



 Request form, Sample scan and Datasheet scan to be uploaded to the CERNBox Input folder accessed via the MechLab Website (https://mechlab.web.cern.ch/).



Read Request form to find film type, humidity & temperature

FUJI Prescale Film Analysis Request		
Project:	Variant O Test 2 (225kN)	
Operator:	O. Sacristan	
Test denomination:	Variant_O_Midplanes	
Test date:		06/03/2023
Scan date:	age 1	06/03/2023
Film grade:	190	MS
Temperature [°C]:	22	
Relative Humidity [%]:	50	
Film scan file name:	Variant_O_Test_2_Midplanes.jpg	
Datasheet scan file name:	MS_datasheet.jpg	
Comments:		

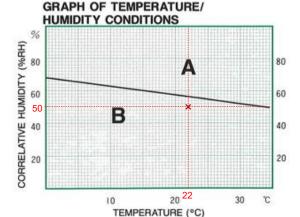


Derive pressure density curve from Request form inputs

Film grade:	MS
Temperature [°C]:	22
Relative Humidity [%]:	50



STANDARD CONTINUOUS
PRESSURE CHART



- Measurement pressure range: 10-50MPa
- Pressure application conditions
- Time to reach the pressure to be measured: 2 min. Time of retention at the pressure to be measured: 2 min.

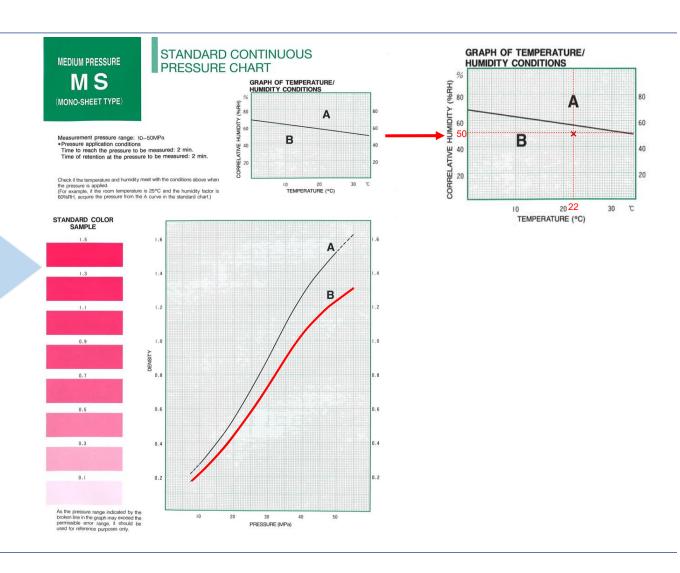
Check if the temperature and humidity meet with the conditions above when the pressure is applied.

(For example, if the room temperature is 25°C and the humidity factor is 60%RH, acquire the pressure from the A curve in the standard chart.)

• The temperature and humidity from the request form is used to find the appropriate pressure density curve. In this example, Film grade MS is used, and the inputs determine curve B is required.

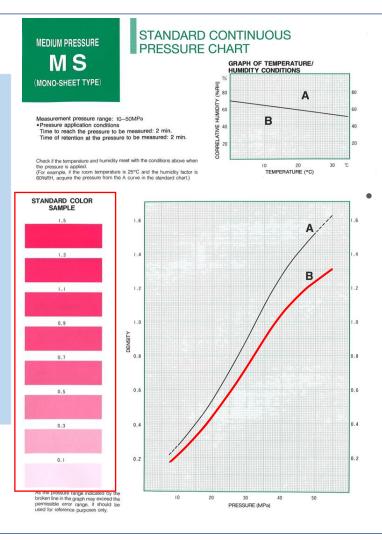


Derive pressure density curve from Request form inputs



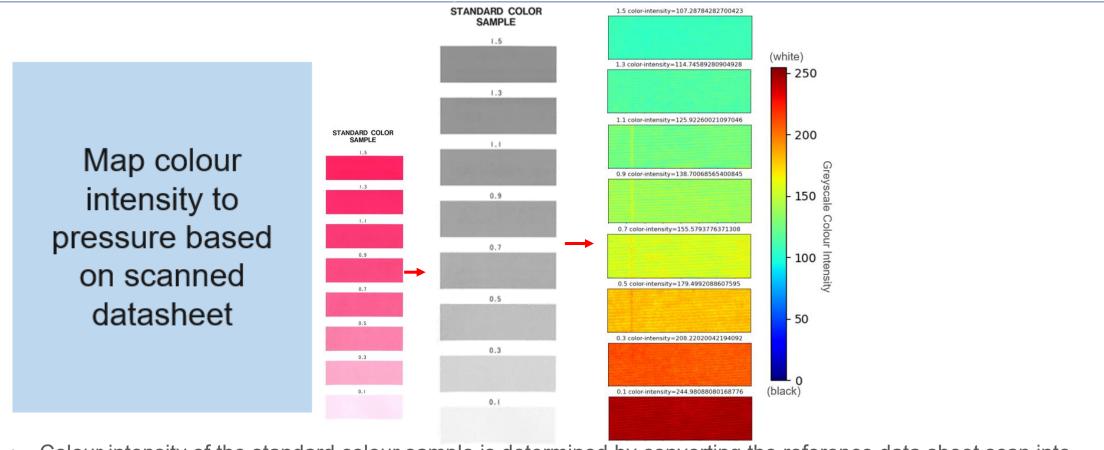


Map colour intensity to pressure based on scanned datasheet



Next, Using the scanned reference data sheet, the intensity of the standard colour sample for each colour density is determined.

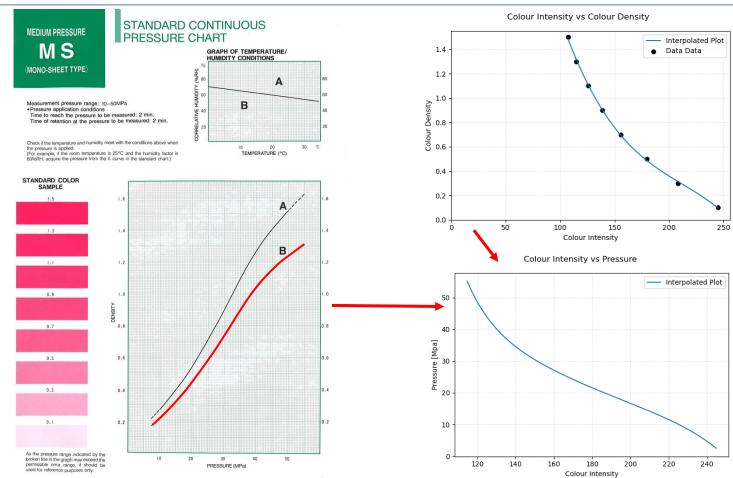




- Colour intensity of the standard colour sample is determined by converting the reference data sheet scan into greyscale and finding the average colour intensity for each section.
- Note: lighter intensities have a higher value while darker intensities have a lower value (White = 255, Black = 0).



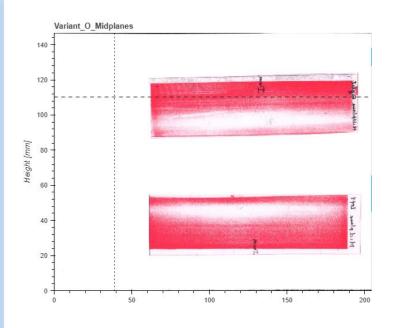
Map colour intensity to pressure based on scanned datasheet

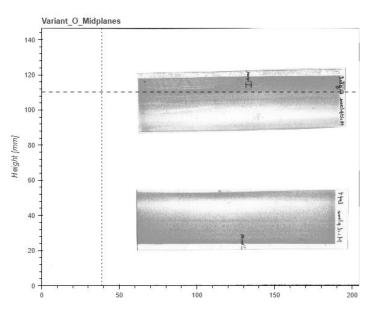


• The relation between colour intensity and colour density is then found and thus, the relation between colour intensity and pressure.



Analyse scanned sample using derived pressure correlation.

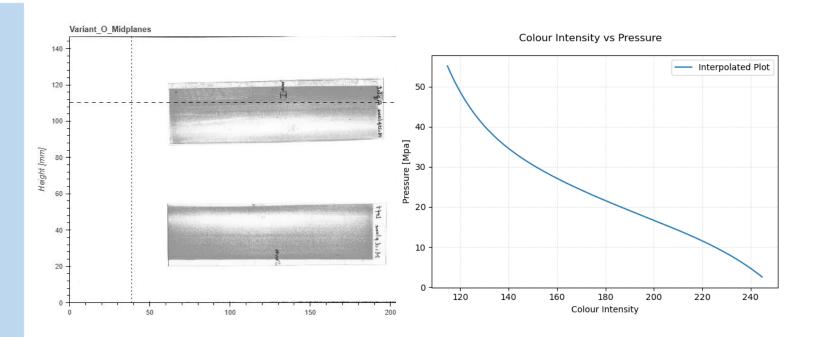




• To analyse the sample, the scan of the sample is also converted to grey scale



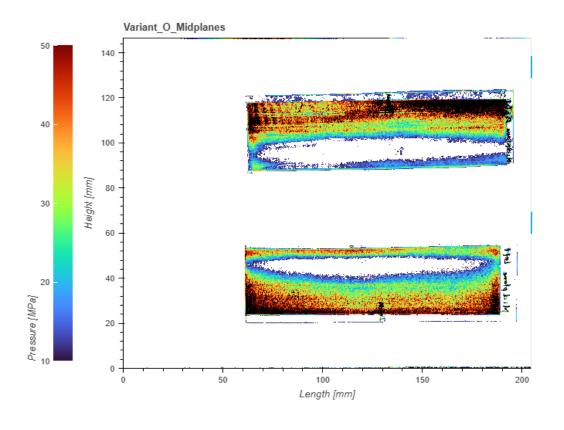
Analyse scanned sample using derived pressure correlation.



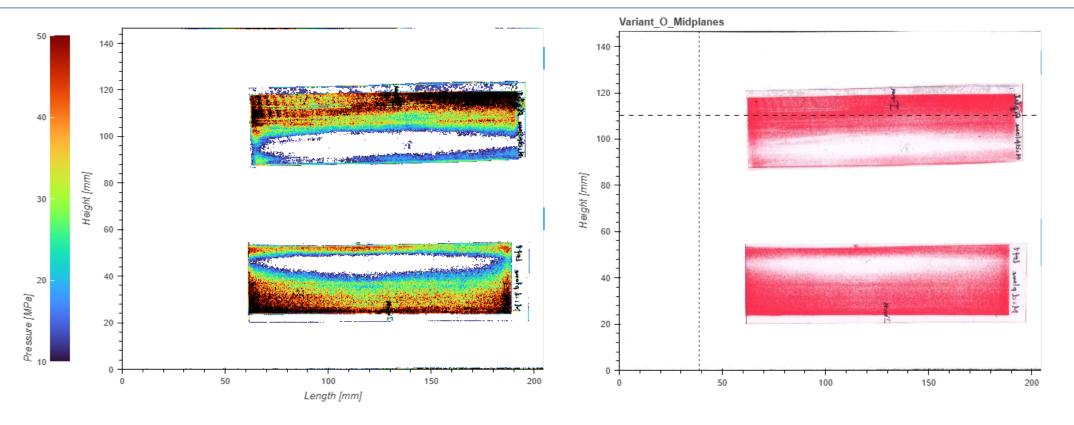
The pressure distribution is then determined from the intensity of each pixel.



Visualize
pressure as 2D
heatmap derived
from colour
intensity.



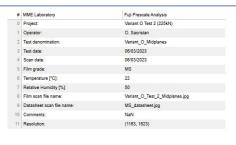




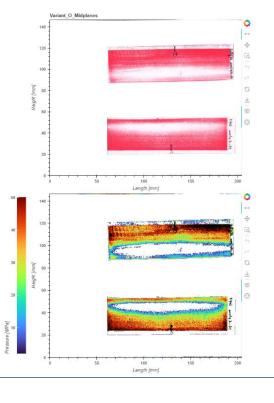
- If the Pressure < the minimum pressure specified on the data sheet, Pixel will be white.
- If the Pressure > the maximum pressure specified on the data sheet, Pixel will be Black.
- In both cases, Pressure will be displayed as NaN.



Generate
heatmap
(HTML), raw
data (.csv), and
source files.





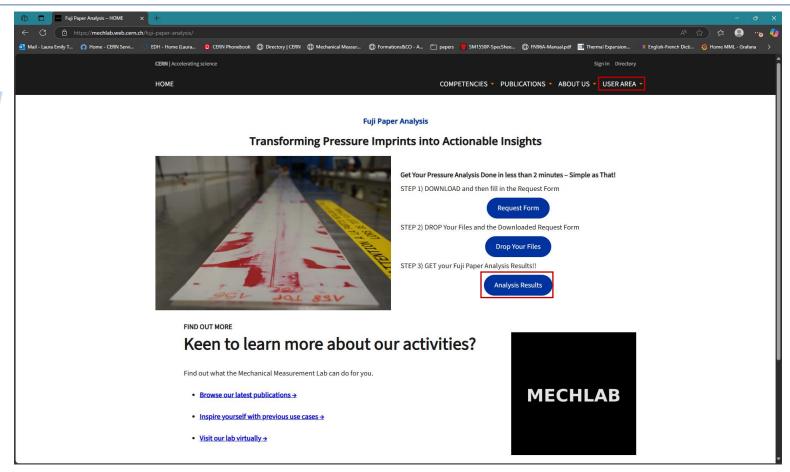


 The HTML contains the request form information + the image resolution and an interactive pressure distribution graph with the original scan as a reference.

 A .csv file with the raw pressure data for each pixel is also generated.

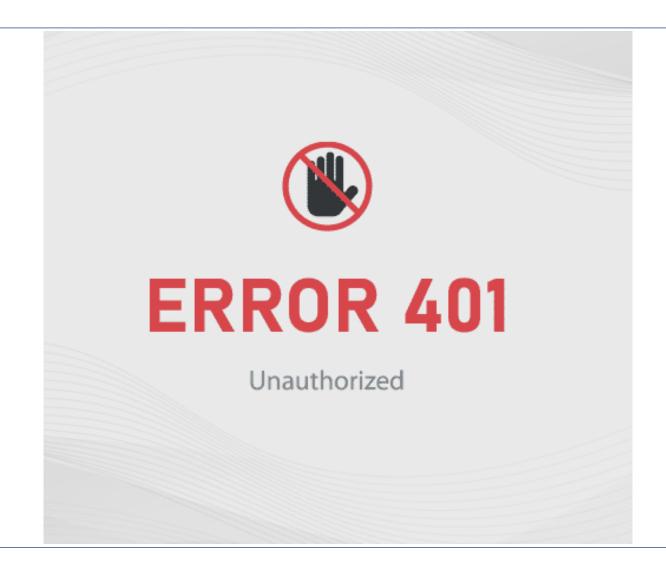


Outputs placed into output folder for retrieval.



• The HTML file, CSV file and the original input files will be placed in the output folder accessible via the MechLab Website (https://mechlab.web.cern.ch/).







Error Handling

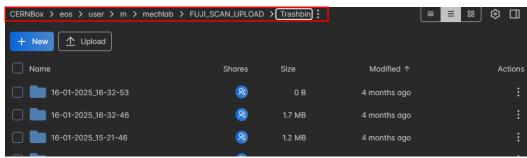
When an error occurs:

- The error is logged.
- A text file with error details appears in the output folder:



Input files are moved to 'Trashbin' for review (placed inside folder with date and time of error as

name):



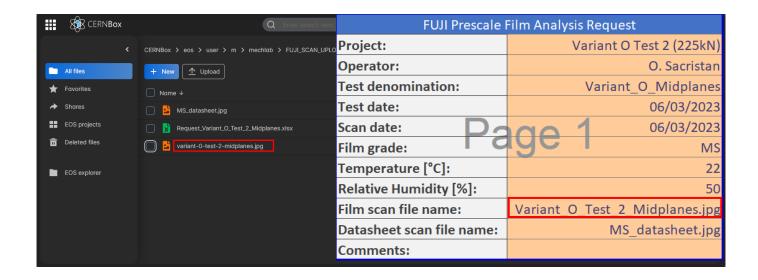
- An email is sent to EN-MME-MML.
- If the issue persists, users are advised to contact EN-MME-MML.



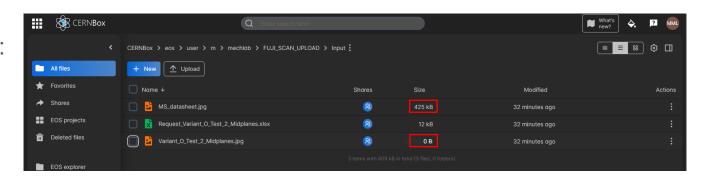
Error Handling

Most common errors include:

• Discrepancies in filenames:



• Error uploading file/corrupted file:





Conclusion

- Fully automated Fujifilm Prescale® Film analysis.
 - Reliable, repeatable pressure distribution processing.
 - Easy-to use and minimal requirements.
 - Centrally executed and reliably maintained.
 - Flexible both dimensions of samples and operating hours (24/7!).
 - Creates an interactive, shareable output.
- Free use of software CERN wide.
- MML will provide necessary tools for 1000 CHF on request.

```
film_type == '4LW': #finished, not validated
   fit_AB_line= np.poly1d(np.polyfit(tempAB, humAB, 1))
   fit_BC_line= np.poly1d(np.polyfit(tempBC, humBC, 1))
   humCD = [57,53]
fit_CD_line= np.poly1d(np.polyfit(tempCD, humCD, 1))
   fit_DE_line= np.poly1d(np.polyfit(tempDE, humDE, 1))
    if (fit AB line(temperature) <= humidity): #curve A
        density=[0.116389960866333, 0.203111968693066, 0.330912815734428, 0.499792501990417, 0.7211617882733
       density_color = [1.5, 1.3, 1.1, 0.9, 0.7, 0.5, 0.3, 0.1]
pressure=[0.0503529357631384, 0.0752941217526759, 0.100235281892031, 0.125176467881569, 0.1501176280
    elif (fit_AB_line(temperature) > humidity) and (fit_BC_line(temperature) <= humidity): #curve !
       print('I pick curve 4LW B')
       density_color = [1.5, 1.3, 1.1, 0.9, 0.7, 0.5, 0.3, 0.1]
pressure=[0.0503529357631384, 0.0752941217526759, 0.100235281892031, 0.125176467881569, 0.1501176280
   elif (fit_BC_line(temperature) > humidity) and (fit_CD_line(temperature) <= humidity)</pre>
        density=[0.114107858848929, 0.196265537278185, 0.2898339765198, 0.399377505971251, 0.52946058039268
        density_color = [1.5, 1.3, 1.1, 0.9, 0.7, 0.5, 0.3, 0.1]
        pressure=[0.0503529357631384, 0.0752941217526759, 0.100235281892031, 0.125176467881569, 0.1501176280
    elif (fit_CD_line(temperature) > humidity) and (fit_DE_line(temperature) <= humidity)</pre>
        density=[0.114107858848929, 0.193983309898112, 0.276140988327367, 0.362862996154101, 0.4609957647931
        density_color = [1.5, 1.3, 1.1, 0.9, 0.7, 0.5, 0.3, 0.1]
        density=[0.111825631468855, 0.189418980500634, 0.267012454895081, 0.335477145131905, 0.3993775059712
       density_color = [1.5, 1.3, 1.1, 0.9, 0.7, 0.5, 0.3, 0.1]
pressure=[0.0503529357631384, 0.0752941217526759, 0.100235281892031, 0.125176467881569, 0.1501176280
if film_type == 'LLLW': #finished, not validated
   fit_AB_line= np.poly1d(np.polyfit(tempAB, humAB, 1))
    fit_BC_line= np.poly1d(np.polyfit(tempBC, humBC, 1))
   fit_CD_line= np.poly1d(np.polyfit(tempCD, humCD, 1))
   fit_DE_line= np.poly1d(np.polyfit(tempDE, humDE, 1))
```



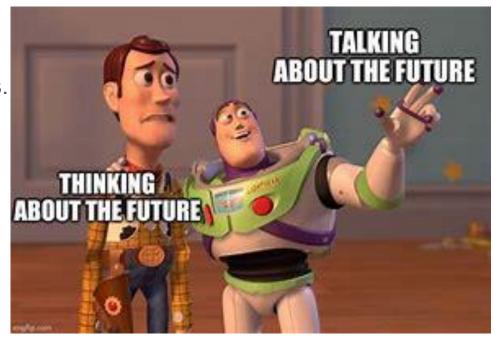
Next Steps/ Future Improvements

Next Steps:

- Ensure maintenance of code
- Improve error handling
- Produce EDMS Document, along side other outputs.

Future Improvements:

- Web-based deployment/GUI
 - Currently, not planned but potential to create this for a more finished product, if demand increases.







Questions?





